



TONNEAU FITTING INSTRUCTION

Ford PX Ranger Single Cab (with head board)

Nov 2011-May 2013

Part number: STO-144 (new installation)
STO-144-BLANK (replacement cover)

Package includes	
<input type="checkbox"/> 1 X Tonneau cover	<input type="checkbox"/> 4 x Bar Brackets (300474)
<input type="checkbox"/> 2 x Tonneau Support Bar (300516)	<input type="checkbox"/> 40 x Rivets (300482)
<input type="checkbox"/> 3 x Aluminium Rope Track-403mm long ea.	<input type="checkbox"/> 1 x Lock Bracket
<input type="checkbox"/> 1 x Support Bar Sheath	<input type="checkbox"/> 24 x Rope Buttons (300473)
<input type="checkbox"/> 1 x Fitting Instructions	<input type="checkbox"/> 4 x Dowel
<input type="checkbox"/> 1 x Warranty Card	<input type="checkbox"/> 2 x 100mm angle pieces (S-0047)

Table of Contents

1. TONNEAU COVER FITTING	3
1.1 BASIC TOOL REQUIRED	3
1.2 TONNEAU COVER INSTALLATION PROCEDURE	3
2. TONNO LOCK.....	5
2.1 BASIC TOOL REQUIRED	5
2.2 TONNO LOCK CONTENTS.....	5
2.3 FITTING TONNO LOCK.....	5
3. MULTI-FIT SUPPORT BAR	6
2.1 BASIC TOOL REQUIRED	6
2.2 MULTI-FIT SUPPORT BAR CONTENTS	6
2.3 FITTING MULTI-FIT BAR	6

1. TONNEAU COVER FITTING

NOTE Read entire instructions prior to start.

1.1 BASIC TOOL REQUIRED

Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. Fit the pieces of angle to the outside edge of the head board making sure the top flat edge of the angle is at the same height as the top lip of the head board. Drill two 4mm holes in each piece of angle, silicone behind it, then rivet into place.
2. Using two pieces of dowel, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
3. Rest the aluminium rope track on the pieces of angle already fixed in place, and push forward to the vertical face of the head board. See Figure 1.
4. Using a 4.5 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
5. Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon along the back of the rope tracks and pop rivet into place.
6. To fit bar brackets measure 750mm and 1500mm back from the inside front edge at the top of the tub and place them as shown in Figure 2. (5mm down from top edge of tub). Drill and rivet using two large rivets for each Bar Bracket. Install support bar according to supplied instructions.
7. To fit round body hooks to the tail gate, measure 465mm up from the bottom edge of the tail gate and line up each hook individually to each bunji loop starting with the two either side of the tailgate handle and working your way to the outside, drill and rivet buttons alternating from side to side.
8. To fit round body hooks to the sides of the tub measure 155mm down from the inside edge and line up each hook individually to each bunji loop. Start with the two rear bunjis and work your way around to the front, drill and rivet buttons alternating from side to side.

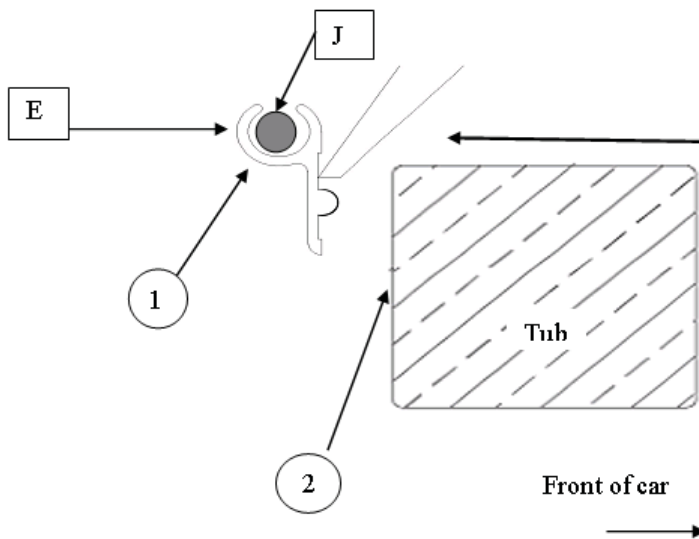


Figure 1: Placement of aluminium rope track. Ensure channel is above the tub's top edge.

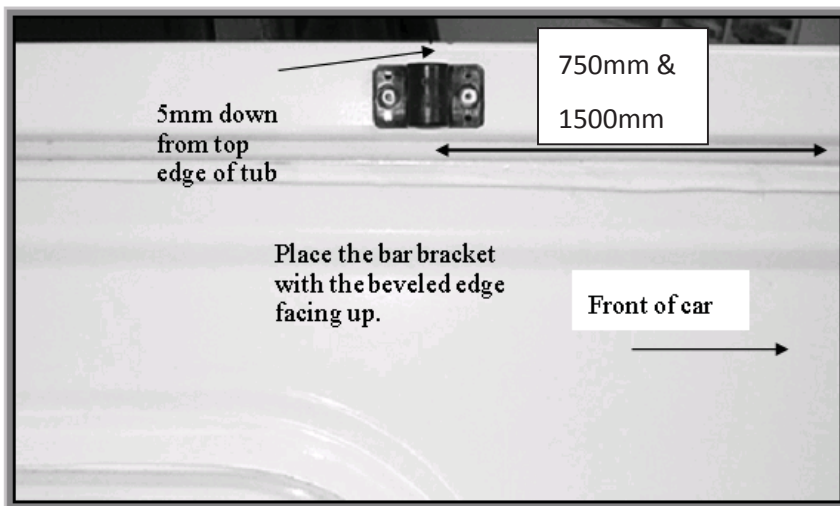


Figure 2: Placement of bar bracket

2. TONNO LOCK **NOT included with BLANK (replacement) Tonneau Cover**

The Tonno Lock is now a standard feature included with all Soft Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Soft Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab.

Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit

all utes and prevent thieves stealing your Soft Tonneau, so you can continue to rely on the Coverworlds to provided quality tonneau covers



2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

2.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

3. MULTI-FIT SUPPORT BAR

The Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

Part No: BARADJ



2.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

2.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.

Your Soft Tonneau is now ready for work.

