



Tonneau Cover Fitting Instructions

Ford PX Ranger Dual Cab

Clip In Tonneau

2012 – Current Part
number: STO-10017

Package includes

D 1 x Tonneau Cover	D 2 x Side Extrusion (1400mm)
D 1 x Rope Track (1500mm Long)	D 1 x Tailgate Extrusion (1380mm)
D 2 x Bar Bracket (300474)	D 1 x Fitting instructions
D 22 x 4 mm Rivet (300482)	D 1 x Support Bar (300516)
D 1 x Lock Bracket	D 1 x Warranty Card
D 2 x Drill Templates - PVC	D 1 x Support Bar Cover - PVC Sheath



Table of Contents

1. TONNEAU COVER FITTING	3
1.1 BASIC TOOL REQUIRED	3
1.2 TONNEAU COVER INSTALLATION PROCEDURE	3
2. TONNO LOCK.....	5
2.1 BASIC TOOL REQUIRED	5
2.2 TONNO LOCK CONTENTS	5
2.3 FITTING TONNO LOCK.....	5
3. MULTI-FIT SUPPORT BAR	6
2.1 BASIC TOOL REQUIRED	6
2.2 MULTI-FIT SUPPORT BAR CONTENTS.....	6
2.3 FITTING MULTI-FIT BAR.....	6

1. TONNEAU COVER FITTING

NOTE Read entire instructions prior to start.

1.1 BASIC TOOL REQUIRED

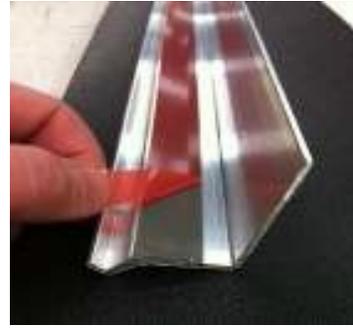
Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

1.2 TONNEAU COVER INSTALLATION PROCEDURE

1. Sit the flat side of the rope track on the top front edge of the tub with the 'C' channel facing forward.
2. Align the front of the 'C' channel with the outside edge of the top edge.
3. Centralise the rope track.
4. With a 4mm drill bit, Drill 5 x 4mm holes evenly spaced in the rope track and into the top edge of the tub.
5. Place a 4mm rivet in each hole as it is drilled, but do not rivet.
6. Once all holes have been drilled, remove the rivets and rope track and clean any swarf away.
7. Apply a bead of silicone to the flat face of the rope track (the edge that comes in contact with the tope edge of the tub) and place the rope track back in position.
8. Rivet into place.



9. To attach the side aluminium profiles, remove the red backing tape from the underside of the profile.
10. Locate the extrusion (1400mm) hard up against the front edge of the tub.
11. Slide each the profile down keeping the taped surface square with the top of the tub.
12. Press down firmly to ensure adhesion.
13. Attach 1 at a time



14. Using the PVC drill templates locate the templates along the bottom edge of alloy, mark the locations onto alloy. With a 4mm drill bit, drill each of the locations through the aluminium and into the inside edge of the tub.
15. NOTE: Bottom edge of all templates have "V" notches - Rear Side templates also have 3 notches on the vertical to indicate front of vehicle.
16. For the bar brackets, place a 4mm rivet through each hole of the bracket and into the holes in the tub.
17. Rivet into place.
18. Rivet each hole once they have all been drilled.



19. To fit the tailgate profile, measure and mark the centre of the tailgate and the aluminium profile.
20. Remove the red backing tape from the underside of the profile.
21. Press the profile down the inside face of the tailgate to align the two centre marks keeping the taped surface square with the top edge of the tailgate.
22. Using the PVC drill template locate the templates along the bottom edge of alloy, mark the locations onto alloy.
23. With a 4mm drill bit, drill and rivet each of the 3 marked holes.
24. Refer to Multi-Fit Support Bar Instructions located in section 3.



25. To attach the cover, Slide front edge of Tonneau cover into Ropetrack channel.
26. Pull the cover under the sports bar and drape the cover across the tub
27. Clip the side plastics under the aluminium profile first using the pull loops in the corners to stretch the cover.
28. Clip the plastic on the tailgate under the aluminium profile last.

NOTE: You can adjust your tonneau, to make it tighter or looser, by simply raising or lowering the height of your tonneau support bar.

2. TONNO LOCK

The Tonno Lock is now a standard feature included with all Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab.

Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit

all uses and prevent thieves stealing your Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

2.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.

3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

3. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Subaru, Brumby's, to Cab Chassis and aluminium trays.

Part No: 500516



2.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

2.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grubscrews.** Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.

THANK YOU FOR CHOOSING COVERWORLD.