



# SOFT TONNEAU FITTING INSTRUCTION

Mazda BT50 DX Single Cab With Headboard

**2007 to Oct 2011**

**Part number: STO-10508 new installation  
replacement installation STO-10508-BLANK**

## Package includes

<input type="checkbox"/> 1 X Tonneau cover	<input type="checkbox"/> 4 x Bar Brackets (300474)
<input type="checkbox"/> 2 x Tonneau Support Bar (300516)	<input type="checkbox"/> 32 x Rivets – STD (300482)
<input type="checkbox"/> 3 x Aluminium Rope Track (484mm)	<input type="checkbox"/> 1 x Lock Bracket
<input type="checkbox"/> 1 x Support Bar Sheath	<input type="checkbox"/> 16 x Rope Buttons (300473)
<input type="checkbox"/> 1 x Fitting Instructions	<input type="checkbox"/> 4 x Dowel
<input type="checkbox"/> 1 x Warranty Card	

If you have existing installed buttons you will need a punch to fit the bunjis to the cover to match inline to your existing installed buttons, punches are at [www.coverworld.com.au](http://www.coverworld.com.au)

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## 1. TONNEAU COVER FITTING

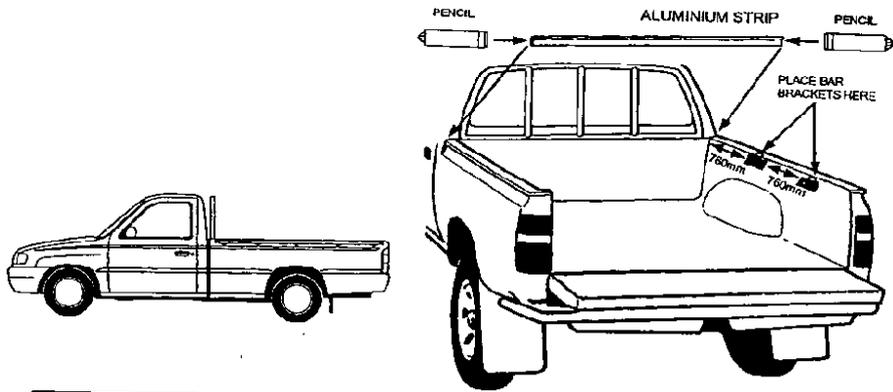
**NOTE** Read entire instructions prior to start.

### 1.1 BASIC TOOL REQUIRED

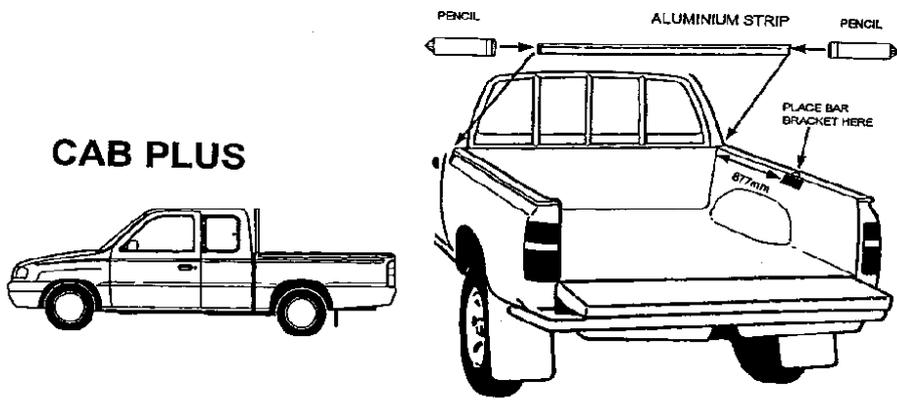
Drill, 4mm Drill Bit, Rivet Gun, Marking Pencil / Pen

### 1.2 TONNEAU COVER INSTALLATION PROCEDURE

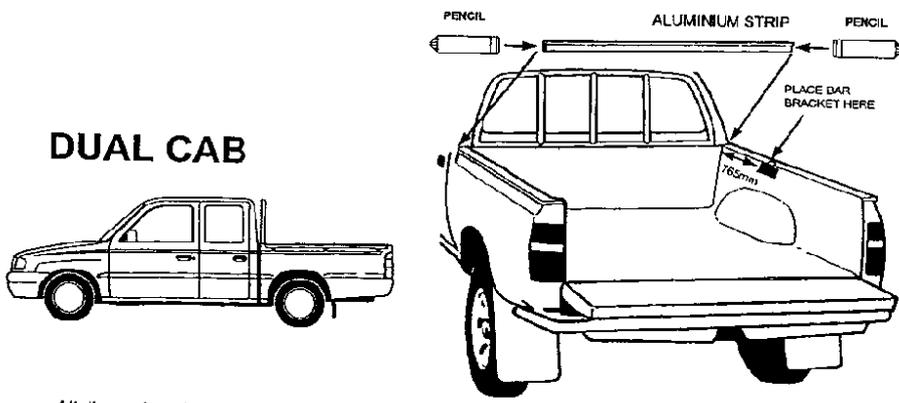
1. Using two pieces of dowel, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowel in the ends of the now joined rope track.
2. Rest the aluminium rope track on the side rails as Shown in Diagram A, and push forward to the vertical face of the tub.
3. Using a 4.5 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
4. Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon sealant along the back of the rope tracks and pop rivet into place.
5. To fit the 2 pairs of bar brackets, measure 760mm from the inside edge at the front of the tub and place the first pair as shown in diagram A. (5mm down from top edge of tub) Drill and rivet using 4 rivets. For the rear bar, repeat the process by measuring a further 760 mm along from first set of bar brackets, as shown in diagram A. Drill and rivet the second pair, using 4 rivets.
6. Install both support bars.
7. To fit the round buttons (body hooks) to the tub, line up each bunji (loop) individually. Tailgate: Line up each hook individually to each bunji (loop). Drill and rivet round body hooks 395mm up from the bottom edge of the tailgate. Side panels: Line up each hook individually to each bunji (loop), alternating from side to side. The first bunji at the side rear of car is 120mm down from the top **inside** edge of vehicle in line with the rear tie down bolt. Drill and rivet round body hook alternating from side to side. The remaining buttons are 140mm down from the top **inside** edge of vehicle.



**CAB PLUS**



**DUAL CAB**



All dimensions in millimetres

## 2. TONNO LOCK

The Tonno Lock is now a standard feature included with all Coverworld Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Soft Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab.

Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit all utes and prevent thieves stealing your Soft Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.



### 2.1 BASIC TOOL REQUIRED

Rivet gun, Drill, Torch, and Marking Pencil/Pen.

You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

### 2.2 TONNO LOCK CONTENTS

- 2 X 4MM Aluminium rivets
- 1 x Tonno Lock bracket

### 2.3 FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

### 3. MULTI-FIT SUPPORT BAR

The Tuff Tonneau Multi - Fit Support Bar is designed to fit almost all Utes on the Market, from Suburu Brumbys to Cab Chassis aluminium trays.

Part No: BARADJ



#### 2.1 BASIC TOOL REQUIRED

Drill, 4mm drill bit

#### 2.2 MULTI-FIT SUPPORT BAR CONTENTS

- 1 x hollow bar centrepiece
- 2 x grub screws
- 2 x solid bar end piece
- 1 x Tonneau bar sheath

#### 2.3 FITTING MULTI-FIT BAR

1. Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is where you will drill a hole to the depth of about 1-2mm (do not go any further)
2. Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws**. Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

**Warning if you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.**

**Your Coverworld Soft Tonneau is now ready for work.**