



TONNEAU INSTALATION INSTRUCTIONS

FORD Ranger XL / BT50 DX Single Cab, 2007 - Current

Part number: 127

TOOLS REQUIRED

Rivet gun, Drill, 4.5mm Drill bit, Measuring tape, Silicon sealant, Anti-corrosive primer.

CONTENTS

- | | |
|--|---|
| <input type="checkbox"/> 1 X Tonneau | <input type="checkbox"/> 3 X Aluminium Rope Track |
| <input type="checkbox"/> 2 X Tonneau Support Bars | <input type="checkbox"/> 4 X Bar Brackets |
| <input type="checkbox"/> 29 X Rivets | <input type="checkbox"/> 16 X Round Buttons |
| <input type="checkbox"/> 4 X Pieces of Dowell | |
| <input type="checkbox"/> 1 X Tonneau lock kit including 2 large rivets | |

Checked by _____

Date _____

Some items in fitting kit may not be required
All fitting kits are weighed to ensure accurate quantities.

INSTALLATION PROCEDURE

Note: To prevent corrosion apply an anti-corrosive primer to all holes drilled
Fitting measurements may vary if vehicle has a tub liner.

- Using two pieces of dowell, join the 3 aluminium rope tracks together. Place the other 2 pieces of dowell in the ends of the now joined rope track.
- Rest the aluminium rope track on the side rails as Shown in Diagram A, and push forward to the vertical face of the tub.
- Using a 4.5 mm drill bit, drill 6 holes 50mm from the end of each of the aluminium rope tracks into the front of tub.
- Once all the holes have been drilled, remove the dowelling pieces. Squeeze silicon sealant along the back of the rope tracks and pop rivet into place.
- To fit the 2 pairs of bar brackets, measure 760mm from the inside edge at the front of the tub and place the first pair as shown in diagram A. (5mm down from top edge of tub) Drill and rivet using 4 rivets. For the rear bar, repeat the process by measuring a further 760 mm along from first set of bar brackets, as shown in diagram A. Drill and rivet the second pair, using 4 rivets.
- Install both support bars.
- To fit the round buttons (body hooks) to the tub, line up each bunji (loop) individually. Tailgate: Line up each hook individually to each bunji (loop). Drill and rivet round body hooks 395mm up from the bottom edge of the tailgate. Side panels: Line up each hook individually to each bunji (loop), alternating from side to side. The first bunji at the side rear of car is 120mm down from the top **inside** edge of vehicle in line with the rear tie down bolt. Drill and rivet round body hook alternating from side to side. The remaining buttons are 140mm down from the top **inside** edge of vehicle.

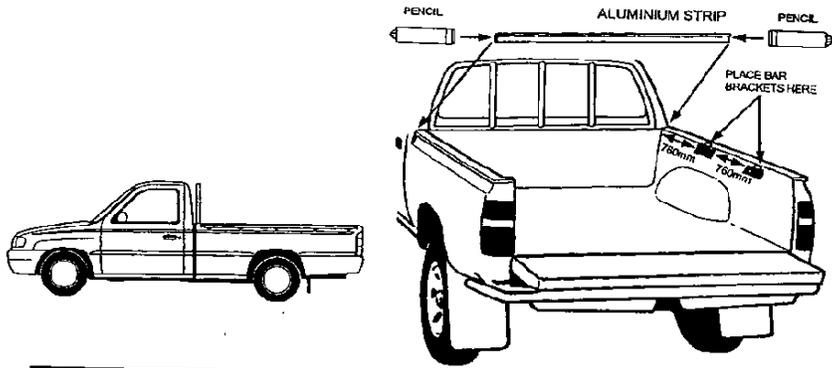
CARING FOR YOUR TONNEAU

Apply bee's wax or Dri-lube to the stitching a few times a year, as this will maintain the tonneau's waterproofing ability and prevent the stitching from degrading. Use a mild detergent and soft scrubbing brush to clean tonneau.

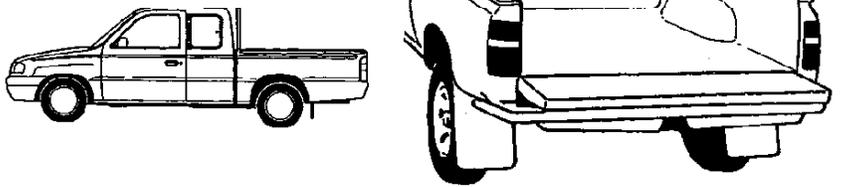
Never drive without tonneau support bars in place as the flapping can cause a delaminating effect on the material.

"Tonneau is not designed to be used as a load restraint"

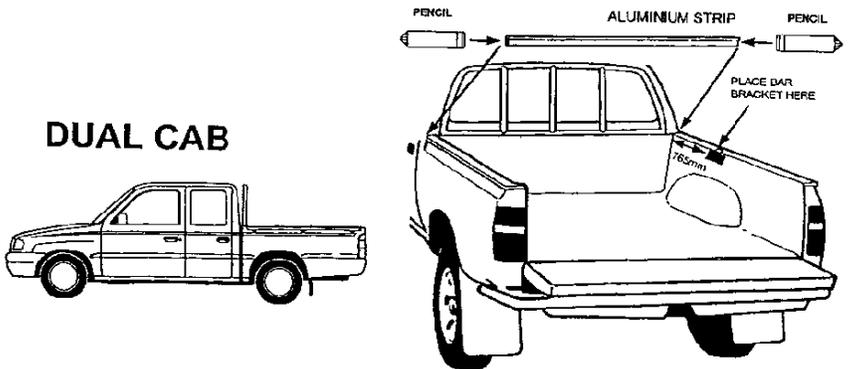
Diagram A.



CAB PLUS



DUAL CAB



All dimensions in millimetres

Tonno Lock



INTRODUCTION

The Tonno Lock is now a standard feature included with all Tuff Tonneaus. The Tonno Lock is situated at the front of the tonneau cover, so as not to impede the accessibility of the Tuff Tonneau.

Fitting the lock is simple and only requires a small attachment on the inside edge of the tub behind the cab. Together with a padlock, it provides you with an extremely effective theft deterrent. The Tonno Lock is designed to suit all utes and prevent thieves stealing your Tuff Tonneau, so you can continue to rely on the Tuff Tonneaus' name to give you what you want in a tonneau cover.

BASIC TOOLS REQUIRED

Rivet gun, Drill, Torch, Marking Pencil/Pen. You will need to buy a small Padlock- make sure the padlock will go through the hole on the Tonno lock.

TONNO LOCK CONTENTS

2 X 4MM Aluminium rivets
1 x Black Tonno Lock bracket

FITTING TONNO LOCK

1. Attach the black lock bracket to the bracket on the tonneau with your padlock, and fit the tarp.
2. Getting under the tarp with a torch, place the lock bracket against the body and mark holes with a pen.
3. Remove tonneau and drill the marks with a 4 mm drill bit, place the lock bracket in position and rivet.

Your Tuff Tonneau is now ready for work.

TUFF TONNEAU

Multi-Fit Support Bar

Part No - BARADJ



INTRODUCTION

The Tuff Tonneau MultiFit Support Bar is designed to fit almost all Utes on the Market, from Subaru Brumbys to Cab Chassis aluminum trays.

BASIC TOOLS REQUIRED

Drill, 4mm drill bit

CONTENTS

1 x hollow bar centerpiece
2 x grub screws
2 x solid bar end piece
1 x Tonneau bar sheath

INSTALATION PROCEDURE

- STEP 1 Insert solid bar pieces into either end of hollow tube. Adjust bar so it fits between bar bracket holders with the holes facing to the ground (so the grub screws don't rub against the tonneau), as shown above and then with a white pencil make a mark through the small holes of the hollow bar onto the solid ends. This is were you will drill a hole to the depth of about 1-2mm (do not go any further)
- STEP 2 Join the pieces back together and screw grub screws through the hollow bar into the holes that you drilled. **Make sure you do not over tighten the grub screws.** Then place the tonneau sheath over the bar to stop the bar wearing against the tonneau. Refit the bar. You may kink the bar in the middle to give it some extra height to assist with water runoff.

Warning If you do not fit the tonneau sheath over the bar, the tonneau cover will quickly wear through which is not covered by warranty.